PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

REC'D	1 2	JAN	2006
WIPO			PCT

Applicant's or agent's file reference	FOR FURTHER ACTIO	N :	See Form PCT/IPEA/416	
International application No. PCT/JP2005/002190	International filing date (day/n		Priority date (day/month/yea 09.02.20) O 4
International Patent Classification (IPC) of Int.Cl. F17C1/02	r national classification and	IPC		
Applicant SHOWA DENKO K.K.				
sheets of the de and/or sheets of the de sheets which so beyond the dis Supplemental 1 b. a total of (indicate types a sayyong a say	of	luding this cover s wings which have to orized by this Authorit upplication as filed arrier(s)) hereto, in electronic	sheet. been amended and are the bas ority (see Rule 70.16 and Sec y considers contain an amend, as indicated in item 4 of Both of the contain only, as indicated in the contain only, as indicated in the contain only, as indicated in the contains of the c	is of this report etion 607 of the diment that goes x No. I and the
4. This report contains indications	-· · · · · · · · · · · · · · · · · · ·			
Box No. IV Lack of v Box No. V Reasoned citations Box No. VI Certain of Box No. VII Certain of	blishment of opinion with re	2) with regard to no such statement oplication	ventive step and industrial appovelty, inventive step or indust	
Date of submission of the demand		Date of completion	on of this report	
16.06.2005			20.12.2005	
Name and mailing address of the IPEA/JP		Authorized office		3N 8929
Japan Patent Office 3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan		Katsush Telephone No. +		3361

International application No.
PCT/JP2005/002190

translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a)) With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been
the international application in the language in which it was filed a translation of the international application into translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a)) With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):) based on (replacement sheets which have been
translation of the international application into translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a)) With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):) based on (replacement sheets which have been
translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a)) With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been
international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a)) With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been
international preliminary examination (Rules 55.2(a) and/or 55.3(a)) 2. With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been
2. With regard to the elements of the international application, this report is furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been
furnished to the receiving Office in response to an invitation under Article 14 and are not annexed to this report):	based on (replacement sheets which have been are referred to in this report as "originally filed"
the international application as originally filed/furnished	
the description:	
nages	as originally filed/furnished
pages* received by this A	uthority on
pages* received by this A	authority on
the claims:	*
Nos.	as originally filed/furnished
Nos.* as amen	nded (together with any statement) under Article 19
Nos.* received by this A	Authority on
	Authority on
the drawings:	
sheets/figs	as originally filed/furnished
sheets/figs * received by this A	Authority on
sheets/figs * received by this A	Authority on
	D. Lein - to Sagrange Lighing
a sequence listing and/or any related table(s) - see Supplemental Box	Relating to Sequence Listing.
3. The amendments have resulted in the cancellation of:	
the description, pages	•
the claims, Nos.	
the drawings, sheets/figs	
the sequence listing (specify):	
any table(s) related to sequence listing (specify):	
4. This report has been established as if (some of) the amendments and made, since they have been considered to go beyond the disclosur (Rule 70.2(c)).	nexed to this report and listed below had not been the as filed, as indicated in the Supplemental Box
the description, pages	
the claims, Nos.	
the drawings, sheets/figs	
the sequence listing (specify):	
1: 1: (): ():	
* If item 4 applies, some or all of those sheets may be marked "superseded."	

International application No.
PCT/JP2005/002190

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement			
Novelty (N)	Claims Claims	1-26	YES NO
Inventive step (IS)	Claims Claims	1-26	YES NO
Industrial applicability (IA)	Claims Claims	1-26	YES NO

2. Citations and explanations(Rule 70.7)

Cited documents in the international search report:

- D1. JP 09-042595 A (TOYODA GOSEI CO. LTD.) 1997.02.14, column 14, column 15, Fig 2, Figs4-6 Family none
- D2.JP 07-243588 A (HINO MOTORS LTD.) 1995.09.19, claim 1, Fig 1 Family none
- D3.JP10-160097 A (BOEING NORTH AMERICAN INC.)1998.06.16, claim 2, Figs1-2 & US 5697511 A & EP 833097 A2 & CN 1184905 A

The subject matters of claims 1, 4-8 and 12 do not involve an inventive step over D1 and D2 for the following reasons.

Although D1 does not disclose the technical feature of the head plates being jointed to the reinforcing member, both the invention of D1 and the invention of D2 are concerned with a pressure vessel liner comprising a tubular tank and head plates.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of the head plates being jointed to the reinforcing member in D2 to substitute the feature of joint between a tubular trunk and head plates disclosed in D1.

D1 also discloses the feature of the form of outwardly bulging dome and a flat inner surface.

The subject matter of claim 2 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the skilled person in the art would therefore regard it as a design procedure to include the feature that the combined length of joints between each of the head plates and the reinforcing member is at least 60% of combined length of portions of the reinforcing member in contact with an inner surface of the head plate.

International application No.
PCT/JP2005/002190

Box No. VII	Certain defects in the international application
ROX NO. VII	Cel tain defects in the internal and

The following defects in the form or contents of the international application have been noted:	
the following defects in the total of the control o	as
The relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims3,9,11 and 14 has the relative term "friction agitation", used in claims agitation of the relative term "friction agitation", used in claims agitation of the relative term "friction agitation", used in claims agitation of the relative term "friction agitation", used in claims agitation of the relative term "friction agitation", used in claims agitation of the relative term "friction agitation", used in claims agitation of the relative term agitation of the relat	- I
thereby rendering the delinition of the	
no well-recognized meaning, the say and 14 angles / (of "friction st.	ir
subject-matter of said claim3,9,11 and 14 unclear.(cf. "friction st	
relding")	

International application No. PCT/JP2005/002190

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: V

The subject matters of claims 3,9,11 and 14 do not involve an inventive step over D1, D2 and D3 for the following reasons.

In addition to the explanation of claim 1, although D1 does not disclose the technical feature of using friction agitation, both the invention of D1 and the invention of D3 are concerned with a pressure vessel liner comprising a tubular tank and head plates, and D3 discloses using friction agitation for making vessels.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of using friction agitation in D3 to substitute the feature of the joint between a tubular trunk and head plates disclosed in D1.

The subject matters of claims 10,13,15,16 and 17 do not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the technical idea of using forging for making a pressure vessel plate is commonly used art.

And, D1 also discloses the feature of a bore of the plate.

The subject matters of claims 18 and 19 do not involve an inventive step over D1,D2 and D3 for the following reasons. Cf. the explanations of claims 3 and 15

The subject matter of claim 20 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanations of claims 1-7, the technical idea of using a fiber reinforced resin layer for making a pressure vessel plate is commonly used art.

The subject matters of claims 21-26 do not involve an inventive step over D1,D2 and D3 for the following reasons.

In addition to the explanations of claims 1-20, the skilled person in the art would easily conceive the idea of using the pressure vessel according to claim 20 for general uses.